

Genesis® G4 voor 1/4" & 3/16" Avdelok®

Plaatsingsinstructies voor Genesis® nG4/G4/G4HD 3/16 & 1/4 Avdelok® Klinkkoppen

BELANGRIJK

DE LUCHTTOEVOER MOET ALTIJD AFGEKOPPELD ZIJN VOOR ENIGE DEMONTAGE WORDT ONDERNOMEN

De volgende onderdelen zijn **NIET** vereist en moeten worden verwijderd van het basisgereedschap vooraleer met de montage van de Avdelok® neusonderdelen kan worden begonnen. Nummers van onderdelen kunnen worden geïdentificeerd door het diagram van de gereedschapsmontage te raadplegen in de bijbehorende gereedschapshandleiding.

71210-02101 Bekspreiderbehuizing

71230-02102 Vacuümbus

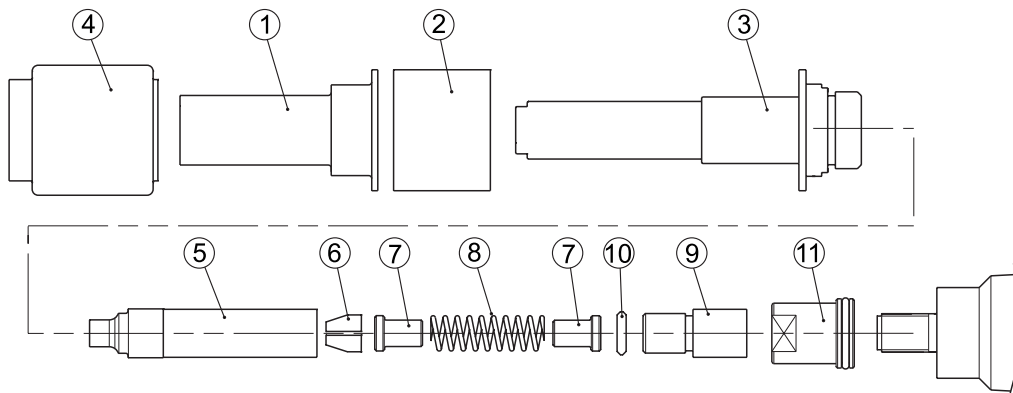
71230-02015 Borgmoer

71210-02104 Afdichtingsbehuizing

Montage van Avdelok® klinkkop (Zie onderdeelnummers () weergegeven in de onderstaande tabel)

1. Schroef de borgmoer (11) volledig in de zuiger.
2. Schroef de adapter (9) volledig in de zuiger voor u de borgmoer tegen de zuiger aandraait. Plaats sleepring (10).
3. Monteer de spanklauwen (6), de veergeleider (7) en de veer (8) in de spankop (5). Geef de klauwen en de binnenboring van de spankop een laagje Molythium-vet.
4. Schroef het spankopensemble op de adapter (9) en haal aan.
5. Monteer het aambeeld (3) over de spankop en schroef het in het hoofdensemble.
6. Monteer de buffer (2) en de aambeeldhouder (1) over het aambeeld en houd ze op hun plaats met het rubberen omhulsel (4).

Opmerking: Smeer vloeibare zeep aan de binnenkant van het rubberen omhulsel om het makkelijker te kunnen monteren.



1/4 AVDELOK® KLINKKOP 71230-05020

DEEL	71230-05020 voor 6,4 (1/4") Avdelok®	
1	71230-05012	Aambeeldhouder
2	71230-05014	Buffer
3	71230-05021	Aambeeld
4	71230-05013	Rubberen omhulsel
5	07200-02201	Spankop
6	07220-02302	Spanklauwen
7	07220-02104	Veergeleider
8	07220-02103	Veer
9	07610-00501	Spankopadapter
10	07610-02004	Sleepring
11	71233-20200	Borgmoer

3/16 AVDELOK® KLINKKOP 71230-05010

DEEL	71230-05010 voor 4,8 (3/16") Avdelok®	
1	71230-05012	Aambeeldhouder
2	71230-05014	Buffer
3	71230-05011	Aambeeld
4	71230-05013	Rubberen omhulsel
5	07200-02101	Spankop
6	07220-02102	Spanklauwen
7	07220-02104	Veergeleider
8	07220-02103	Veer
9	07610-00501	Spankopadapter
10	07610-02004	Sleepring
11	71233-20200	Borgmoer



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Genesis® G4 for 1/4" & 3/16" Avdelok®

Fitting Instructions for Genesis® nG4/G4/G4HD 3/16 & 1/4 Avdelok® Nose Assemblies

IMPORTANT

THE AIR SUPPLY MUST ALWAYS BE DISCONNECTED BEFORE ANY DISMANTLING IS ATTEMPTED

The following parts are **NOT** required and must be removed from the basic tool before assembly of the Avdelok® nose equipment can commence. Part numbers can be identified by referring to the tool assembly diagram in the appropriate tool manual.

71210-02101 Jaw Spreader Housing

71230-02102 Vacuum Sleeve

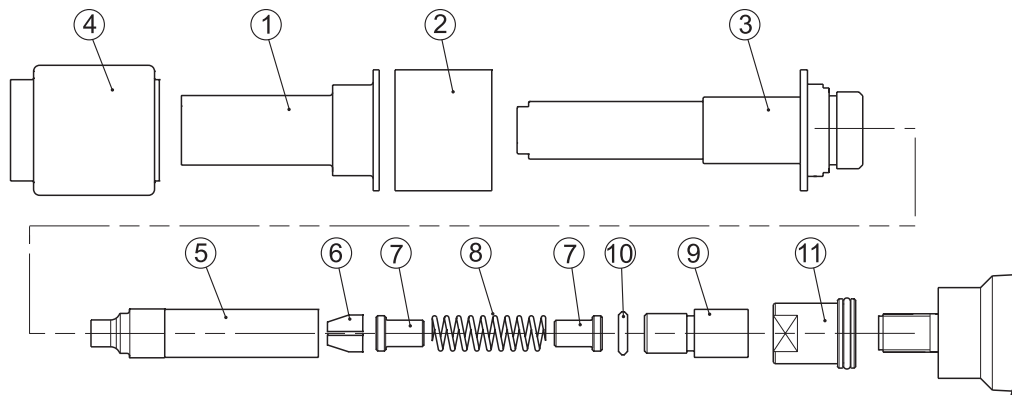
71230-02015 Locknut

71210-02104 Seal Housing

Assembly of Avdelok® Nose Assembly (Refer to Item Numbers () listed in the table below)

1. Screw Locknut (11) fully onto the piston.
2. Screw Adaptor (9) fully onto the piston before tightening the locknut against it. Fit Friction Ring (10).
3. Assemble Chuck jaws (6), Spring Guide (7) and Spring (8) into the Chuck Collet (5). Lightly coat the Jaws and the internal bore of the Chuck Collet with Molybdenum grease.
4. Screw the Chuck Collet assembly onto the Adaptor (9) and tighten.
5. Assemble the Anvil (3) over the Chuck Collet and screw into the head Assembly.
6. Assemble the Buffer (2) and the Anvil Casing (1) over the Anvil and retain in place with the Rubber Shroud (4).

Note: For ease of fitting the Rubber Shroud, smear liquid soap on its internal surface.



1/4 AVDELOK® NOSE ASSEMBLY 71230-05020

ITEM	71230-05020 for 6.4 (1/4") Avdelok®	
1	71230-05012	Anvil Casing
2	71230-05014	Buffer
3	71230-05021	Anvil
4	71230-05013	Rubber Shroud
5	07200-02201	Chuck Collet
6	07220-02302	Chuck Jaws
7	07220-02104	Spring Guide
8	07220-02103	Spring
9	07610-00501	Chuck Collet Adapter
10	07610-02004	Friction Ring
11	71233-20200	Locknut

3/16 AVDELOK® NOSE ASSEMBLY 71230-05010

ITEM	71230-05010 for 4.8 (3/16") Avdelok®	
1	71230-05012	Anvil Casing
2	71230-05014	Buffer
3	71230-05011	Anvil
4	71230-05013	Rubber Shroud
5	07200-02101	Chuck Collet
6	07220-02102	Chuck Jaws
7	07220-02104	Spring Guide
8	07220-02103	Spring
9	07610-00501	Chuck Collet Adapter
10	07610-02004	Friction Ring
11	71233-20200	Locknut



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