

Genesis® G4 for 1/4" og 3/16" Avdelok®

Monteringsvejledning til Genesis® nG4/G4/G4HD 3/16 og 1/4 Avdelok® -mundstykkeenheder

V I G T I G T

LUFTTILFØRSLEN SKAL ALTID AFBRYDES FØR AFMONTERING AF DELE

Følgende dele er **IKKE** påkrævede og skal fjernes fra basisværktøjet, før monteringen af Avdelok®-mundstykkeudstyret.
 Artikelnumre kan findes i diagrammet over værktøjsenheden i den relevante værktøjshåndbog.

71210-02101 Bakkesprederhus

71230-02102 Vakuumbhylster

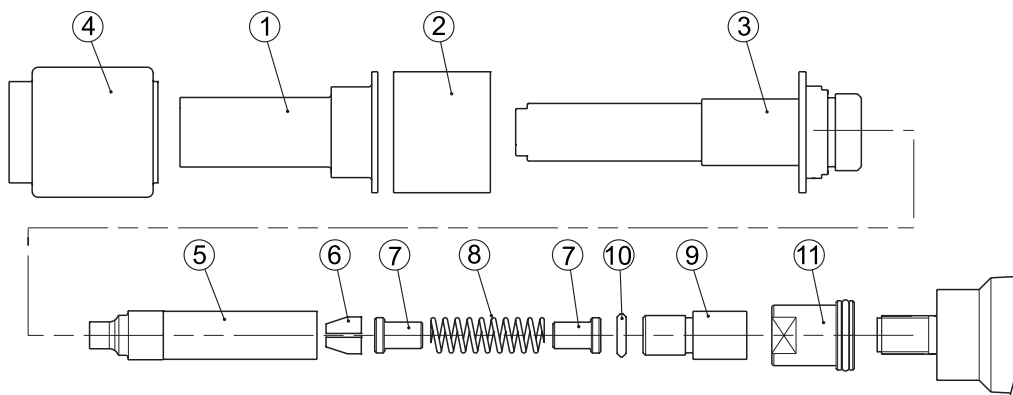
71230-02015 Låsemøtrik

71210-02104 Tætningshus

Montering af Avdelok® -mundstykkeenheden (se artikelnummer () i nedenstående tabel)

1. Skru låsemøtrikken (11) helt fast på stemplet.
2. Skru adapteren (9) helt fast på stemplet, før låsemøtrikken spændes mod den. Sæt friktionsringen på (10).
3. Sæt spændebakkerne (6), fjederstyret (7) og fjederen (8) ind i spændepatronen (5). Påfør et tyndt lag molyblitiumfedt på bakkerne og indersiden af spændepatronen.
4. Skru spændepatronenheden fast på adapteren (9), og spænd til.
5. Sæt ambolten (3) over spændepatronen, og skru dem ind i hovedenheden.
6. Sæt stødpuden (2) og ambolthuset (1) over ambolten, og hold dem på plads med gummikappen (4).

Bemærk! For at lette monteringen af gummikappen smøres flydende sæbe på de indvendige overflader.



1/4 AVDELOK® MUNDSTYKKEENHED 71230-05020

DEL	71230-05020 for 6,4 (1/4") Avdelok®	
1	71230-05012	Ambolthus
2	71230-05014	Stødpude
3	71230-05021	Ambolt
4	71230-05013	Gummikappe
5	07200-02201	Spændepatron
6	07220-02302	Spændebakker
7	07220-02104	Fjederstyr
8	07220-02103	Fjeder
9	07610-00501	Adapter til spændepatron
10	07610-02004	Friktionsring
11	71233-20200	Låsemøtrik

3/16 AVDELOK® MUNDSTYKKEENHED 71230-05010

DEL	71230-05010 for 4,8 (3/16") Avdelok®	
1	71230-05012	Ambolthus
2	71230-05014	Stødpude
3	71230-05011	Ambolt
4	71230-05013	Gummikappe
5	07200-02101	Spændepatron
6	07220-02102	Spændebakker
7	07220-02104	Fjederstyr
8	07220-02103	Fjeder
9	07610-00501	Adapter til spændepatron
10	07610-02004	Friktionsring
11	71233-20200	Låsemøtrik



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Genesis® G4 for 1/4" & 3/16" Avdelok®

Fitting Instructions for Genesis® nG4/G4/G4HD 3/16 & 1/4 Avdelok® Nose Assemblies

IMPORTANT

THE AIR SUPPLY MUST ALWAYS BE DISCONNECTED BEFORE ANY DISMANTLING IS ATTEMPTED

The following parts are **NOT** required and must be removed from the basic tool before assembly of the Avdelok® nose equipment can commence. Part numbers can be identified by referring to the tool assembly diagram in the appropriate tool manual.

71210-02101 Jaw Spreader Housing

71230-02102 Vacuum Sleeve

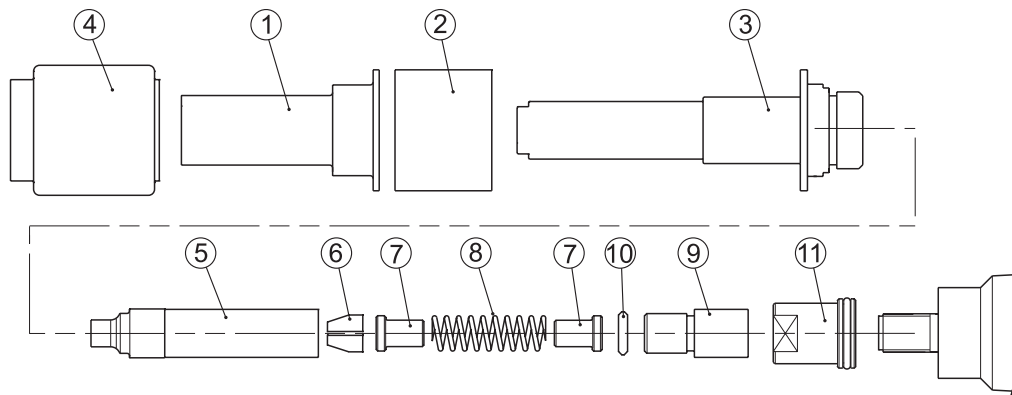
71230-02015 Locknut

71210-02104 Seal Housing

Assembly of Avdelok® Nose Assembly (Refer to Item Numbers () listed in the table below)

1. Screw Locknut (11) fully onto the piston.
2. Screw Adaptor (9) fully onto the piston before tightening the locknut against it. Fit Friction Ring (10).
3. Assemble Chuck jaws (6), Spring Guide (7) and Spring (8) into the Chuck Collet (5). Lightly coat the Jaws and the internal bore of the Chuck Collet with Molybdenum grease.
4. Screw the Chuck Collet assembly onto the Adaptor (9) and tighten.
5. Assemble the Anvil (3) over the Chuck Collet and screw into the head Assembly.
6. Assemble the Buffer (2) and the Anvil Casing (1) over the Anvil and retain in place with the Rubber Shroud (4).

Note: For ease of fitting the Rubber Shroud, smear liquid soap on its internal surface.



1/4 AVDELOK® NOSE ASSEMBLY 71230-05020

ITEM	71230-05020 for 6.4 (1/4") Avdelok®	
1	71230-05012	Anvil Casing
2	71230-05014	Buffer
3	71230-05021	Anvil
4	71230-05013	Rubber Shroud
5	07200-02201	Chuck Collet
6	07220-02302	Chuck Jaws
7	07220-02104	Spring Guide
8	07220-02103	Spring
9	07610-00501	Chuck Collet Adapter
10	07610-02004	Friction Ring
11	71233-20200	Locknut

3/16 AVDELOK® NOSE ASSEMBLY 71230-05010

ITEM	71230-05010 for 4.8 (3/16") Avdelok®	
1	71230-05012	Anvil Casing
2	71230-05014	Buffer
3	71230-05011	Anvil
4	71230-05013	Rubber Shroud
5	07200-02101	Chuck Collet
6	07220-02102	Chuck Jaws
7	07220-02104	Spring Guide
8	07220-02103	Spring
9	07610-00501	Chuck Collet Adapter
10	07610-02004	Friction Ring
11	71233-20200	Locknut



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